

ELEVATION
SCALE 1 : 15

NOTES :

CLIENT TO ENSURE AND CONFIRM THAT THE PROPOSED STAIRCASE IS IN ACCORDANCE WITH THE CURRENT BUILDING REGULATIONS AND IS TO THE SATISFACTION OF THE LOCAL BUILDING INSPECTOR AND THE FIRE OFFICER PRIOR TO MANUFACTURE.

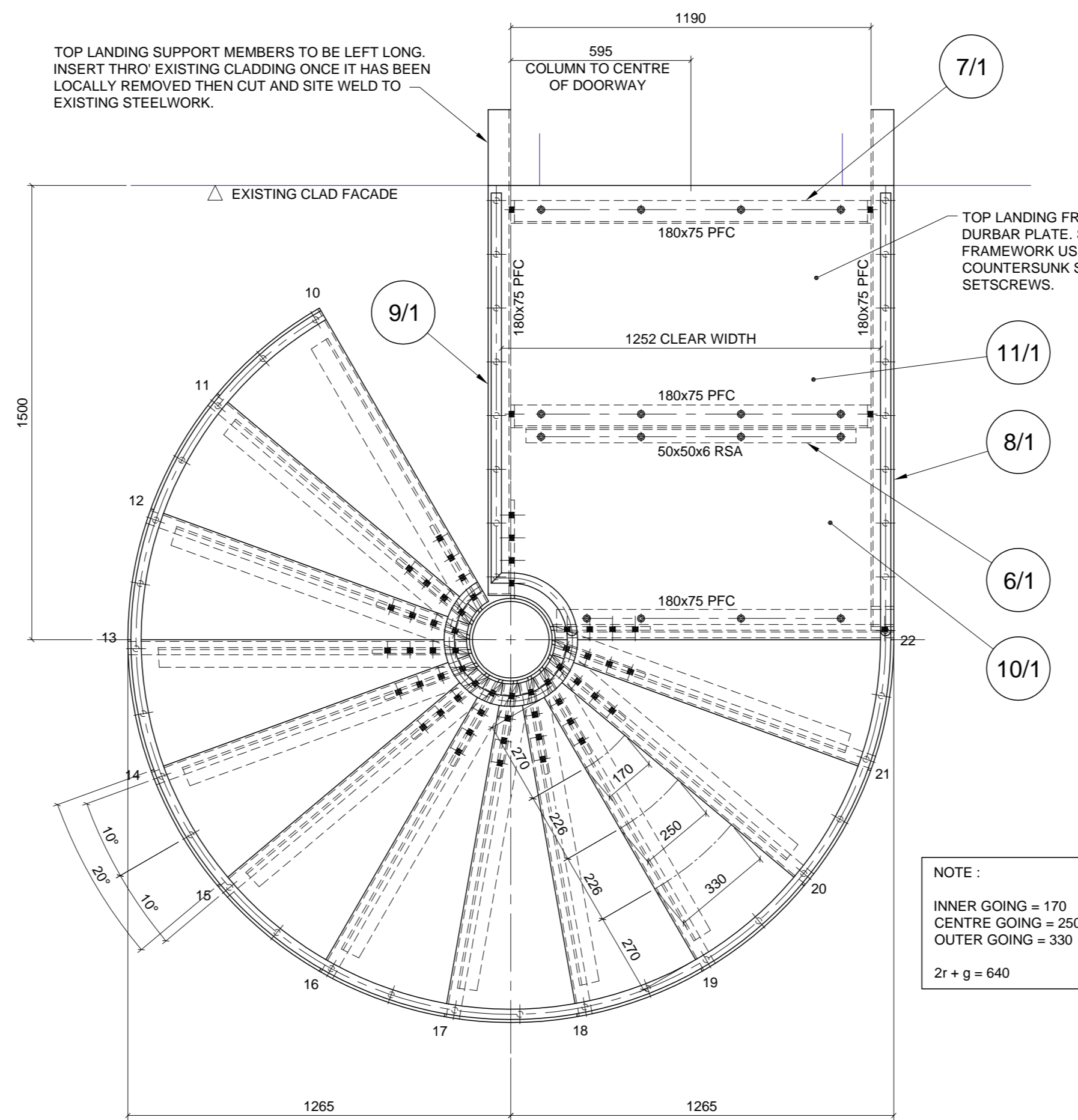
CLIENT TO ENSURE AND CONFIRM THAT THE EXISTING BUILDING AND FLOOR SLAB ARE CAPABLE OF WITHSTANDING THE LOADS FROM THE SCAFFOLD IN ITS FULLY LOADED CONDITION.

THIS STAIRCASE HAS BEEN DESIGNED TO WITHSTAND AN IMPOSED LOAD OF 4 KN/M.SQ.

THERE ARE TO BE NO BURRS OR SHARP EDGES ON THE FINISHED STAIRCASE.

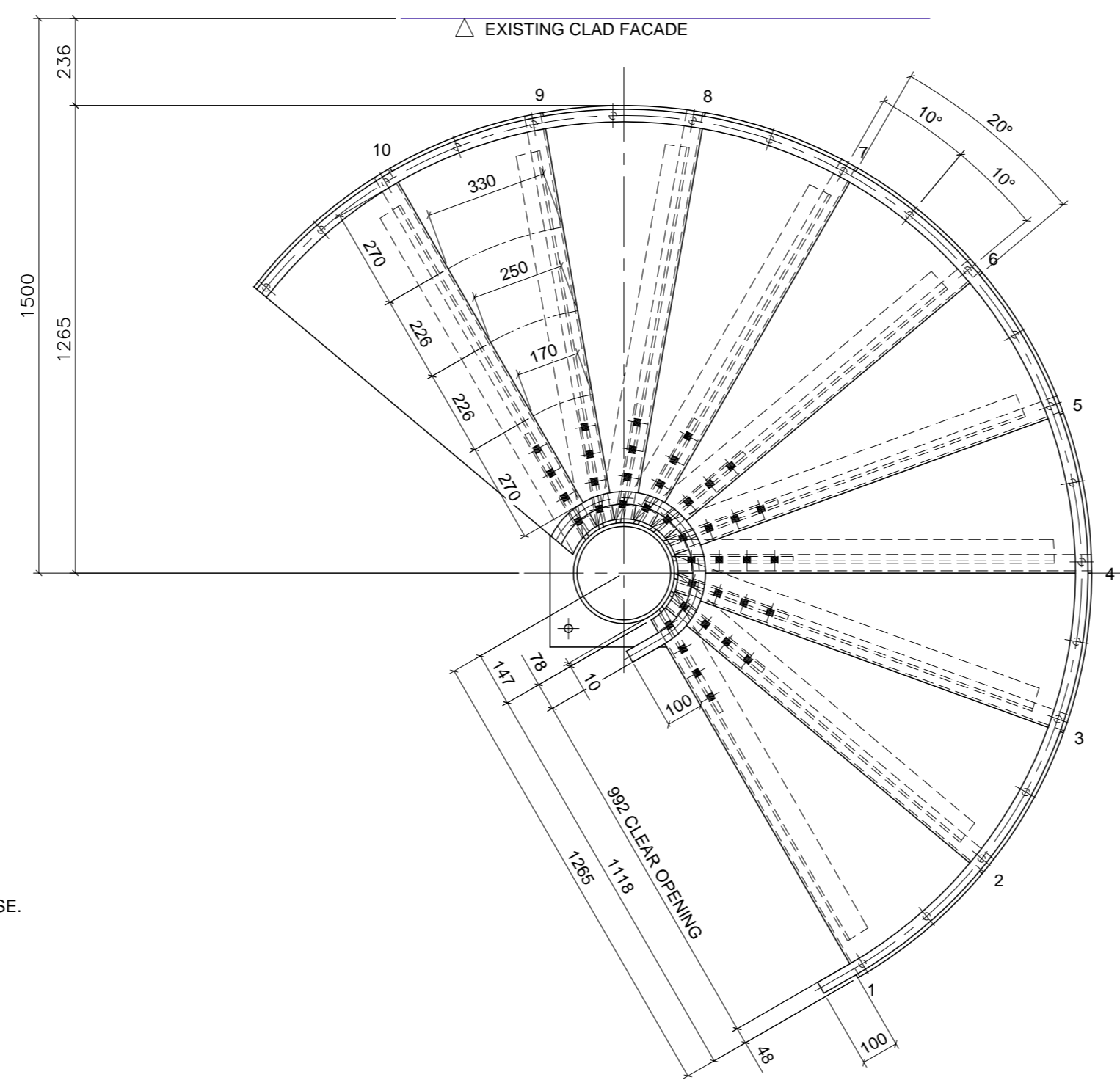
FINISH : THE STAIRCASE IS TO BE SUPPLIED WITH A GALVANISED FINISH.

ALL WELDS TO BE 6mm CONTINUOUS FILLET UNLESS NOTED OTHERWISE.

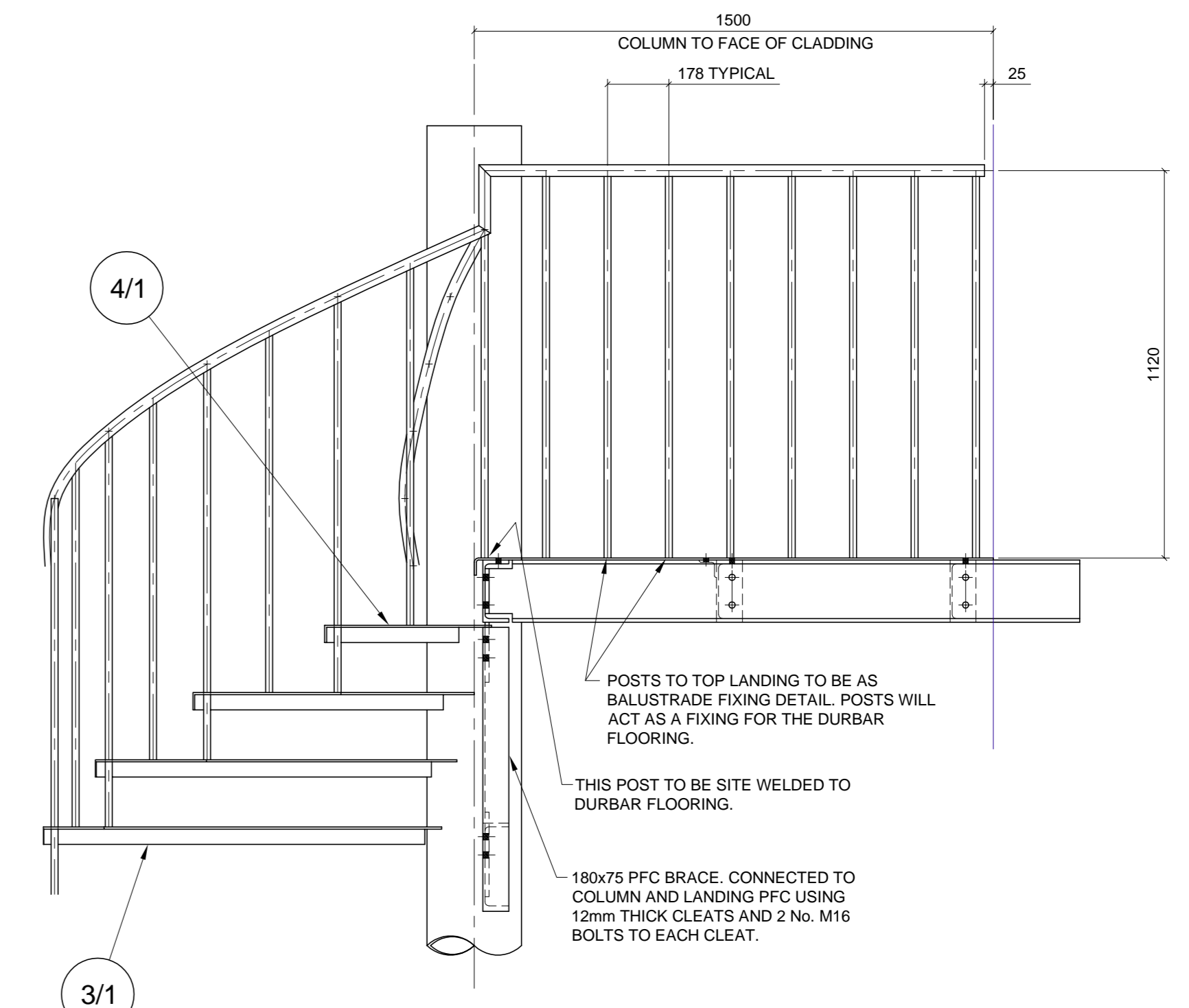


PLAN VIEW AT 1st. FLOOR LEVEL
SCALE 1 : 15

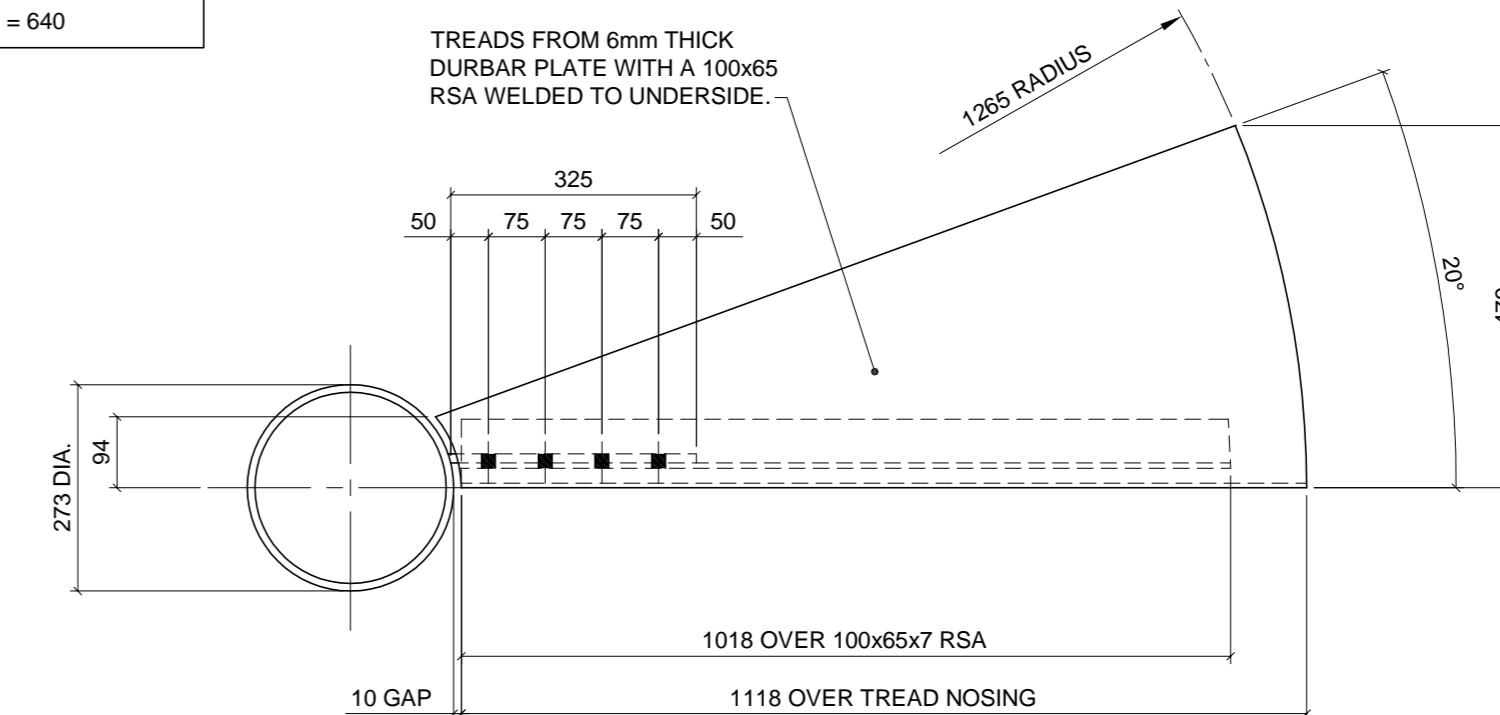
NOTE :
INNER GOING = 170
CENTRE GOING = 250
OUTER GOING = 330
2r + g = 640



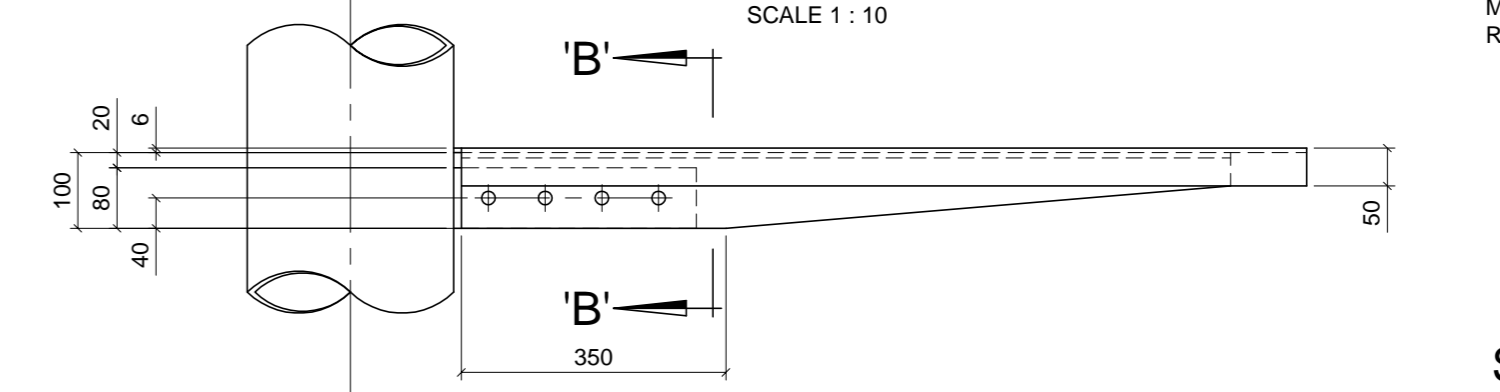
PLAN VIEW AT GROUND LEVEL
SCALE 1 : 15



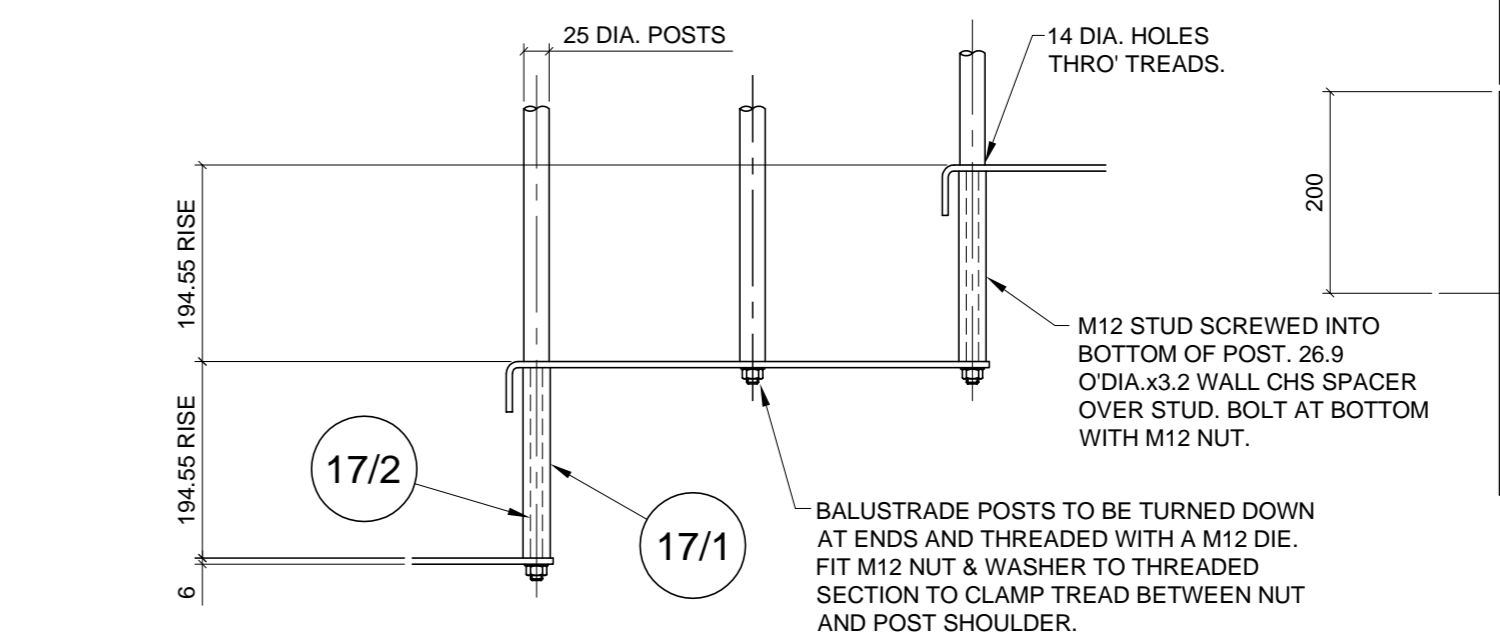
VIEW ON ARROW 'A'
SCALE 1 : 15



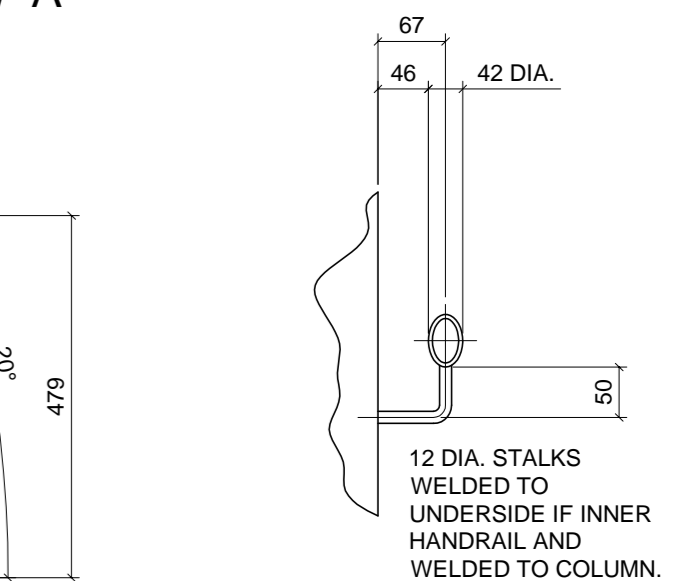
TREAD DETAIL
SCALE 1 : 10



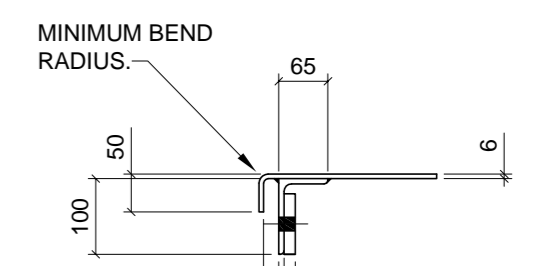
VIEW ON FRONT OF TREAD
SCALE 1 : 10



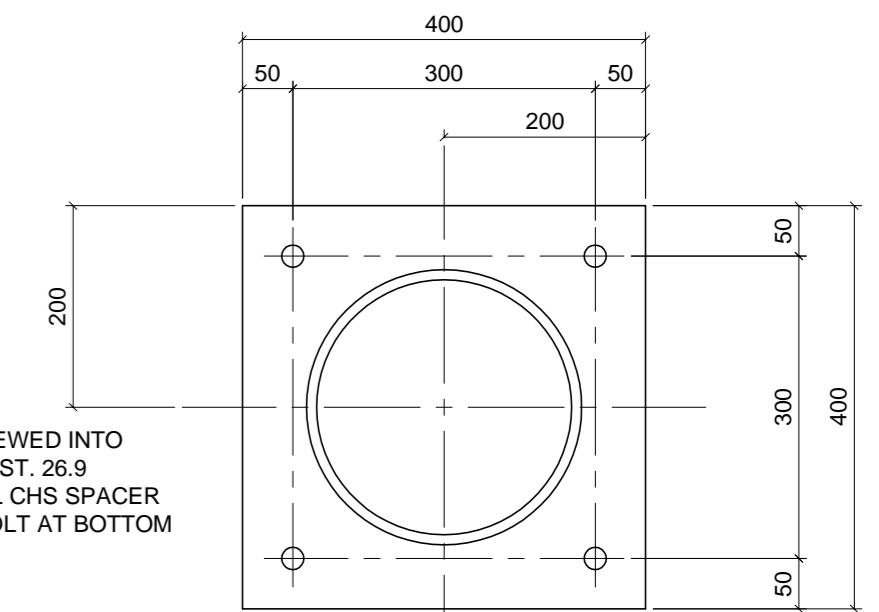
BALUSTRADE FIXING DETAIL
SCALE 1 : 7.5



INNER HANDRAIL DETAIL
SCALE 1 : 7.5



SECTION THRO 'B'-'B'
SCALE 1 : 10



BASEPLATE DETAIL
SCALE 1 : 7.5

No.	DESCRIPTION	CHANGED	APPROVED	DATE
REVISIONS				

TITLE :
GENERAL ARRANGEMENT OF PROPOSED SPIRAL STAIRCASE

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SURFACE FINISH IN MICRONS TO BS 1134-1990	SYMBOLS AND DIMENSIONS ETC. TO BS 308-1993	FABRICATION TOLERANCE : UPTO 300mm ±1.0mm 300mm TO 1000mm ±2.0mm ABOVE 1000mm ±3.0mm
UNDIMENSIONED RADII - 1mm	WELDING TO BS 5135-1984	UNTOLERANCED MACHINE DIMENSIONS ±0.25mm
WELD SYMBOLS TO BS 449-1980	MARK WITH PART NUMBER AND ISSUE	PROJECTION
ALL DIMENSIONS IN MILLIMETRES		

Drawing Produced By

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DRAWN	M. BROOKES	DATE	SCALE : 1 : 15
TRACED		DATE		CLIENT :
CHECKED		DATE		PROJECT :
APPROVED		DATE		
DRAWING No.:	REL-527-001			SHEET 1 OF 1